

Seamless Edge Extrusion



## SAFETY INFORMATION

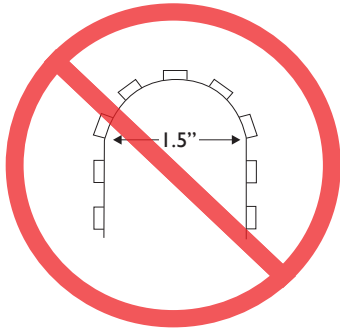
**WARNING:** Do not connect directly to high voltage power (120V-277V). Use only with 24V DC hardwire or plug-in power supply. Factory warranty will be void if used otherwise.

- Read complete instruction.
- These products may represent a potential shock or fire hazard if improperly installed or attached in any way. Products should be installed in accordance with these instructions, local electrical codes and the National Electric Code (NEC).
- Do not energize LED tapelight when rolled up in its spool.
- Uncoated products are intended for indoor use in dry locations. Coated products are intended for outdoor use or in damp/wet locations. Refer to product spec sheet for location ratings.
- Do not use if there is any damage to the unit or to the wiring/insulation. Inspect periodically.
- Do not route cords or LED tapelight through walls, doors, windows or any similar part of a building structure.
- Do not secure LED tapelight or its power cord with staples, nails, or any other sharp objects that may cause damage.
- Do not install LED tape closer than 6" to combustible material.
- Ensure proper gauge wires are installed between Power Supplies, Controls & LED tapelight to avoid voltage drop.
- Ensure applicable wires are in compliance with local codes (In-wall rated, wet-location, high temperature, etc.).
- Recommended load for power supplies is 80%.

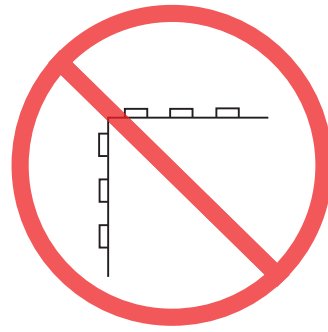
## ✓ required components to complete installation

- LED Tapelight
- Extrusion / Lens
- 24V DC Power Supply
- Connectors (if applicable)
- drywall plaster & paint (post installation)

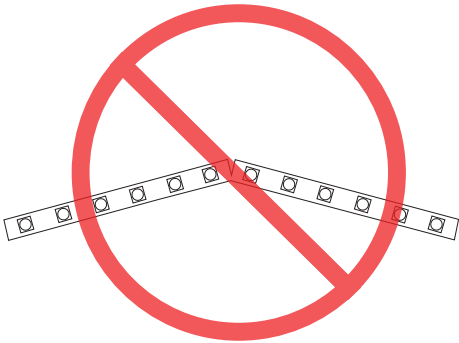
## Tapelight DO-NOT basics



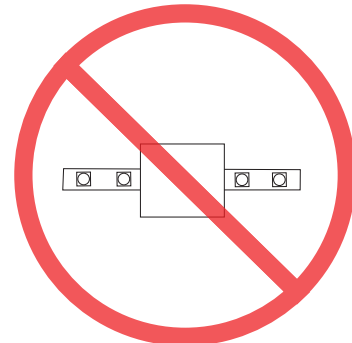
1.5" MINIMUM BEND RADIUS



DO NOT FOLD OR CREASE  
LED TAPELIGHT



DO NOT BEND LED  
TAPELIGHT SIDE TO SIDE



DO NOT COVER LED  
TAPELIGHT OR APPLY EXCESS  
PRESSURE TO LED TAPE



## Assemble Parts Together

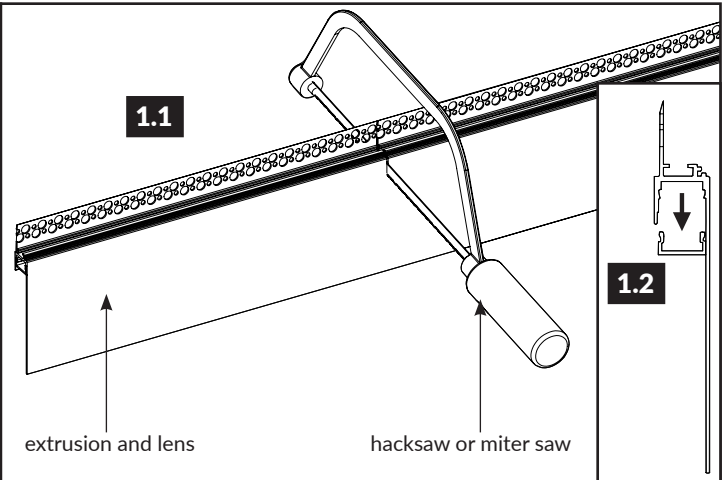
**1**

**INSTALLATION NOTES:**

- Review all parts and quantities to confirm if all necessary parts are available.
- LED tapelight can only be cut at specific points. It is essential to dryfit your entire assembly to the cut point of your LED tapelight before routing/cutting out the mounting surface.

**CAUTION:** Use proper safety equipment when making any modification to parts.

- 1.1 If necessary, extrusion and lens can be cut on-site, using the proper equipment that cuts aluminum. Carefully cut to the desired length followed by cleaning off any material left after the cut.
- 1.2 Remove the lens from inside the extrusion, followed by cleaning the inside of the extrusion from any debris.

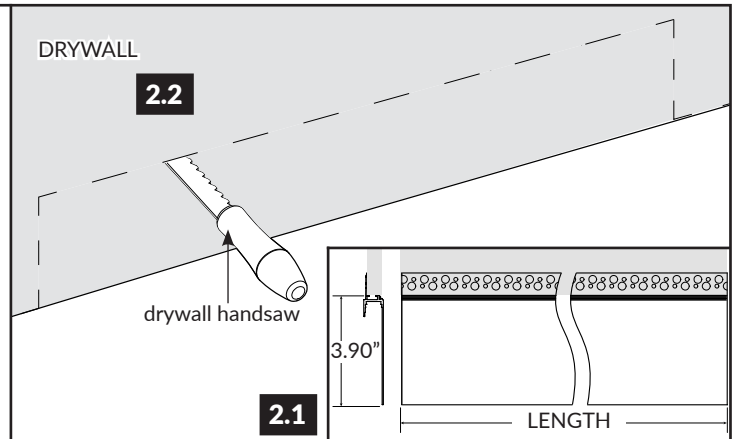


**2**

- 2.1 Measure the overall dimensions of the extrusion, do not consider the mesh portion of the extrusion. Reference drawing to the right, mark these dimensions to the surface.
- 2.2 Cut along the mark lines on the surface using a drywall saw or utility knife.

**INSTALLATION NOTES:**

- Make sure the remote power supply wires are near enough to connect later with the LED tapelight.

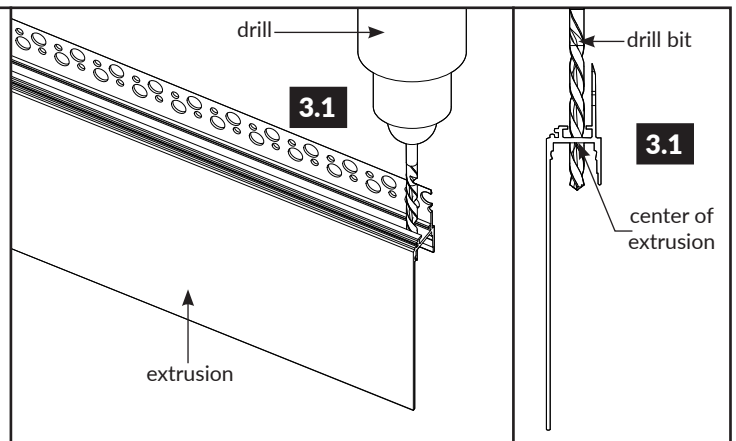


**3**

**INSTALLATION NOTES:**

- If using endcap with hole for the powerfeed, disregard this step.
- Prior to making any holes to the extrusion, determine what side of the extrusion would need the wire leads.

- 3.1 From the top of the extrusion, carefully make a 3/16" hole about 1/4" from the end.





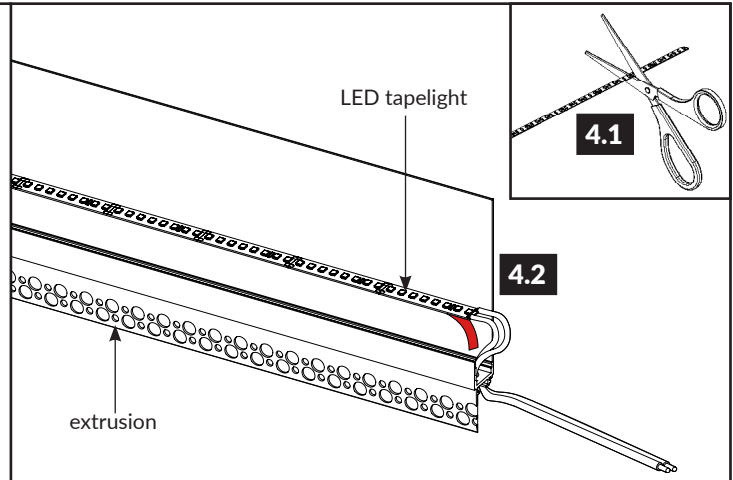
## Assemble Parts Together

**4**

- 4.1 If shortening the LED tapelight, cut along the cut marks that are labeled in between the solder pads using utility shears.
- 4.2 Remove the red adhesive backing from the LED tapelight, then carefully apply the LED tapelight to the inside of the extrusion.

**INSTALLATION NOTES:**

- Make sure not to cut the side of the tapelight with lead wires.

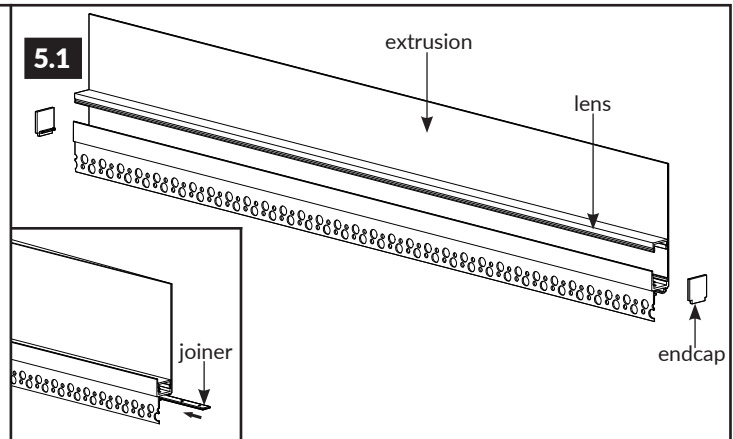


**5**

- 5.1 Carefully snap the lens into the top of the extrusion.
- 5.2 Push endcaps completely (sold separately) into the extrusion to secure. If joining multiple extrusions to each other, rather than adding endcaps to one side, insert a joiner (sold separately) to the end that will connect to another extrusion. Insert the joiner completely into the extrusion, followed by slightly tightening one of the set screw, to hold joiner in place during installation. Reference step 9 for additional details.

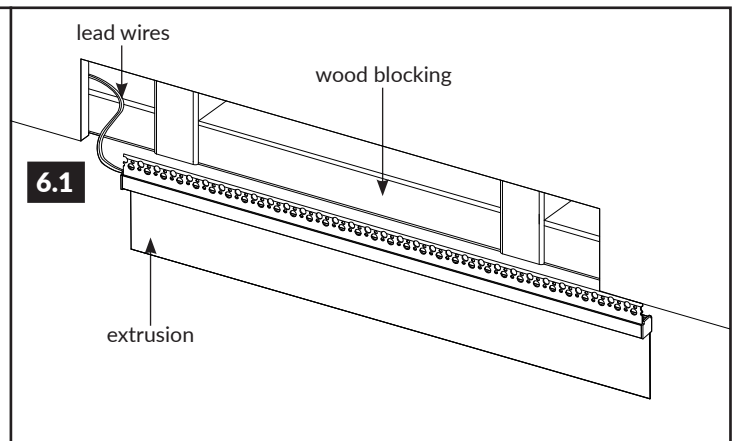
**INSTALLATION NOTES:**

- If using endcaps with hole, slide the endcap carefully through the power feed wire. Do not pull excessively on the power feed wires which can rip from the LED tapelight.



**6**

- 6.1 While someone is holding the extrusion, the electrician can make the connection in accordance with local & national electrical codes. For additional information reference the power supply instruction. General wiring diagram on page 6.

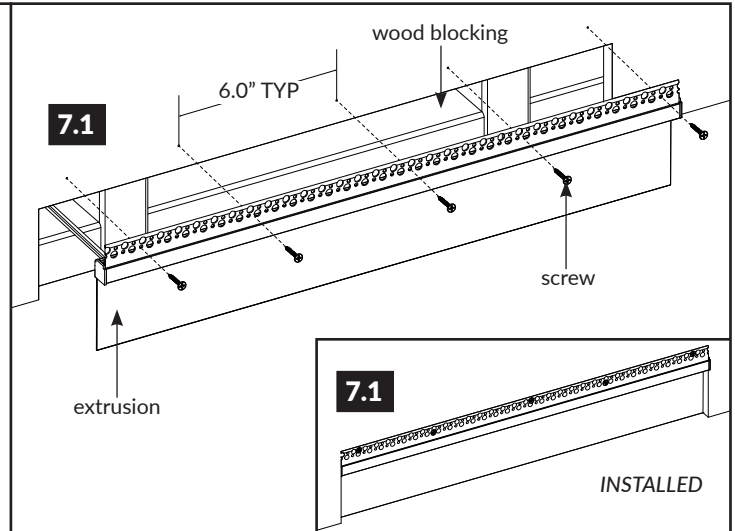


## Assemble Parts Together

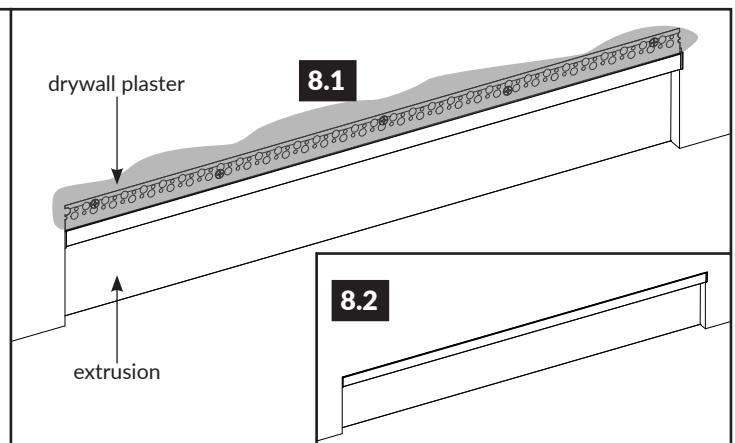
- 7**
- 7.1 Line up the extrusion to the wall cavity followed by pushing the extrusion completely into the wall. Secure into the wall by fastening screws every 6.0" through the mesh section of the extrusion.
- 7.2 If joining multiple extrusion to each other, align a new extrusion section next to the installed one. Followed by loosening the pre-installed joiner that is already in the installed extrusion (step 5). Insert the joiner into the new extrusion section halfway into each extrusion. Then tighten all 4 set screws. Followed by securing the extrusion to the wall, reference step 7.2. Repeat for any additional add-on extrusion section. Additional information on step 9.

**INSTALLATION NOTES:**

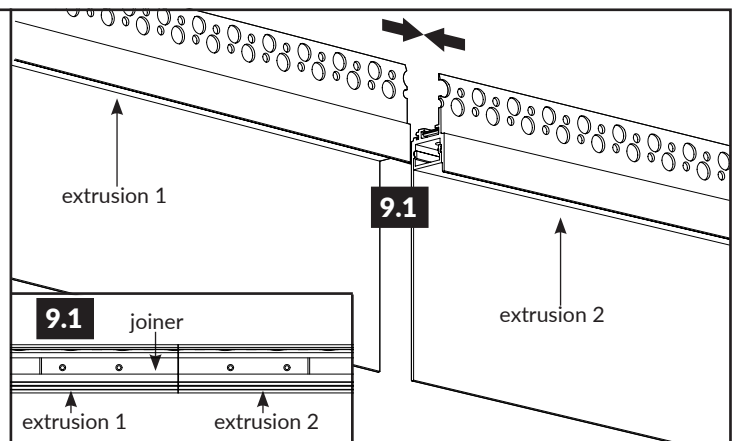
- For the extrusion to sit properly into the wall cavity, please pre-install blocking.
- If needed mounting adhesive can be used on the back of the extrusion if needed.



- 8**
- 8.1 Apply drywall plaster to the extrusion mesh section, using the specific plaster instruction to apply properly.
- 8.2 Once the plaster is dry, sand until it blends to the wall, if needed apply another layer of plaster.
- 8.3 Once satisfied with plaster, paint the surface to complete.



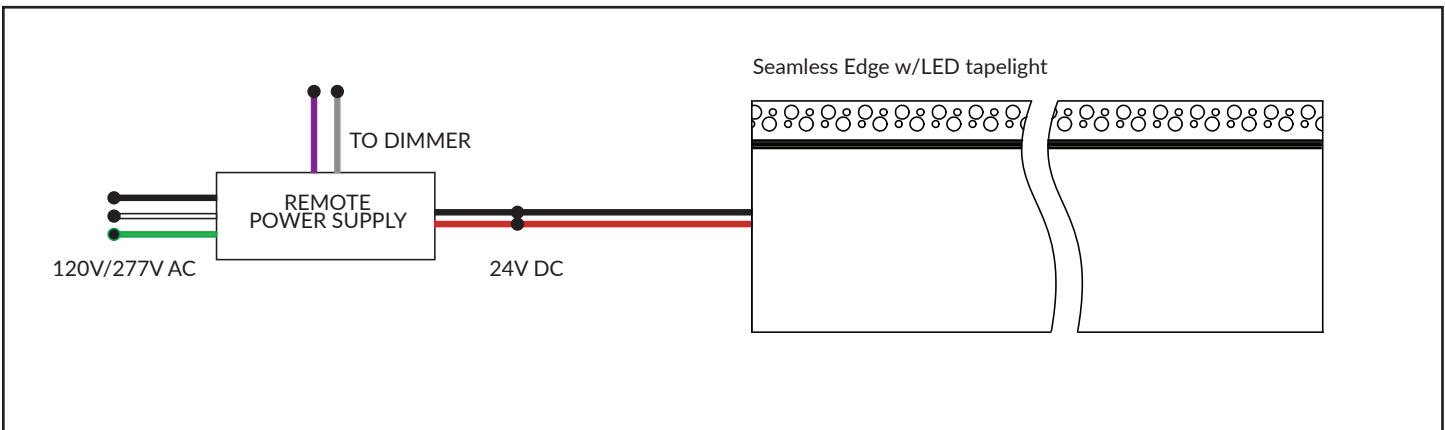
- 9**
- 9.1 Loosen set screw from the installed extrusion, followed by sliding joiner halfway into the new extrusion. Then secure by tightening all four set screws on joiner.



## Low Voltage Wire Gauge Chart

24V DC Voltage Drop and Wire Length (ft.) Distance Chart													
Power (W)	10W	20W	30W	40W	50W	60W	70W	80W	90W	100W	110W	120W	
Wire Gauge	#18	189'	94'	63'	47'	38'	31'	27'	24'	21'	19'	17'	16'
	#16	300'	149'	100'	76'	60'	50'	43'	37'	33'	30'	27'	25'
	#14	478'	238'	159'	120'	95'	79'	68'	60'	53'	48'	43'	40'
	#12	753'	274'	250'	189'	150'	125'	108'	94'	83'	75'	68'	63'
	#10	1205'	599'	400'	303'	240'	200'	172'	150'	133'	120'	109'	100'

## Typical Wiring Diagram - Static Color



## Typical Wiring Diagram - Dynamic Color

